

# UV Disinfection for Municipal Applications



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UV BUSINESS DEVELOPMENT MANAGER

# Agenda

- UV101
- UV Lamps
- UV Design Parameters
- UV Systems
- Wastewater
- Drinking Water
- Installation Snap Shots

# UV 101

## **UV101**

UV Lamps

UV Design Parameters

UV Systems

Wastewater

Drinking Water

Installation Snap Shots

# UV History

| <b>Year</b> | <b>Event</b>  |
|-------------|---|
| 1878        | Scientists discover sunlight “kills” microorganisms       |
| 1901        | Fluorescent mercury vapor lamp invented                   |
| 1910        | 1 <sup>st</sup> drinking water installation (France)      |
| 1920s       | Medium pressure UV lamp invented                          |
| 1978        | 1 <sup>st</sup> wastewater installation (New Jersey)      |
| 1980s       | Expansion industrial (worldwide); drinking water (Europe) |
| 1990s       | Expansion wastewater (US)                                 |
| 2000        | Effective against Cryptosporidium and Giardia             |
| 2001        | Wastewater reuse guidelines                               |
| 2006        | USEPA drinking water guidance manual                      |
| 2012        | Revised reuse guidelines published                        |

# Where is UV Used?

Wastewater & Reuse

Drinking Water

Pools, Waterparks, & Splash Pads

Aquaculture & Fish Farms

Marine & Offshore

Soft Drinks & Breweries

Food Production

Electronics & Pharmaceuticals

Oil & Gas

Power Generation

Data Centers (cooling towers)

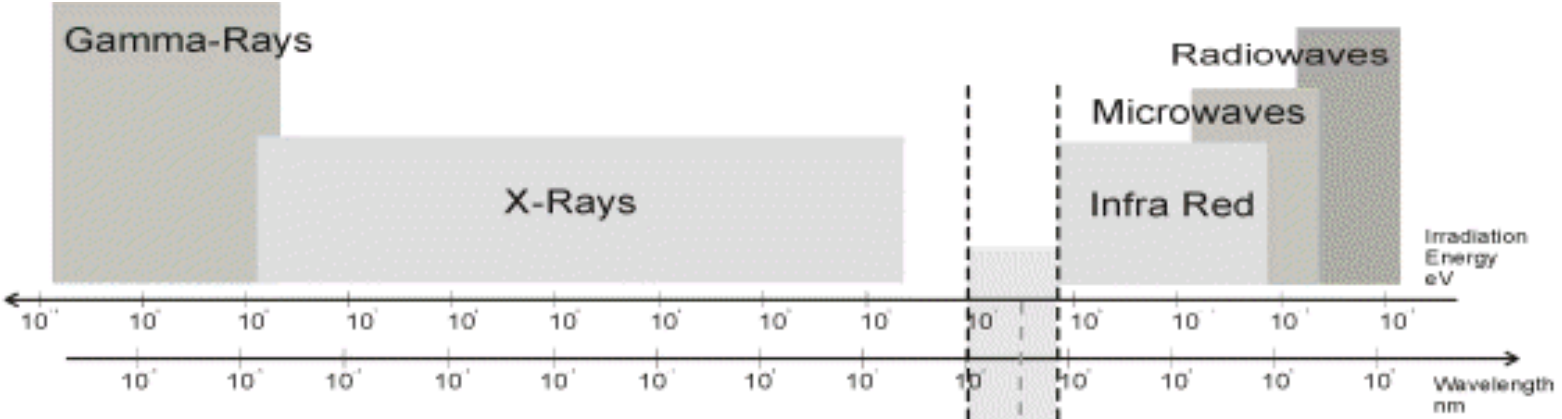
Hospitals (Legionella)



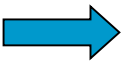
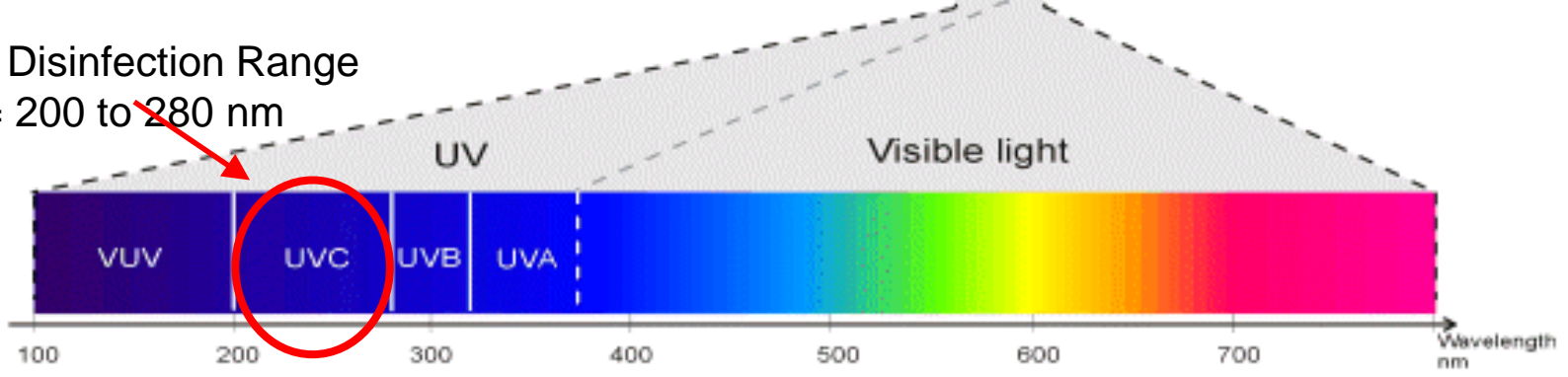
# Key Benefits of UV Disinfection

- Environmentally friendly method (no chemicals, energy efficient)
- Easy and reliable to apply, operate and maintain
- No change of water chemistry:
  - No harmful by-products or residuals
  - No effect on taste and odor (chlorine smell) unless using for this application
- No handling of hazardous chemicals (chlorine gas)
- Highly effective against chlorine-resistant pathogens (Cryptosporidium)
- Small footprint due to instantaneous process
- Little impact on infrastructure (no large reaction tanks or equivalent)
- Can easily be used in combination with other methods (=> part of a multi-barrier concept)

# UV and the Electromagnetic Spectrum



Primary Disinfection Range  
(UVC) = 200 to 280 nm

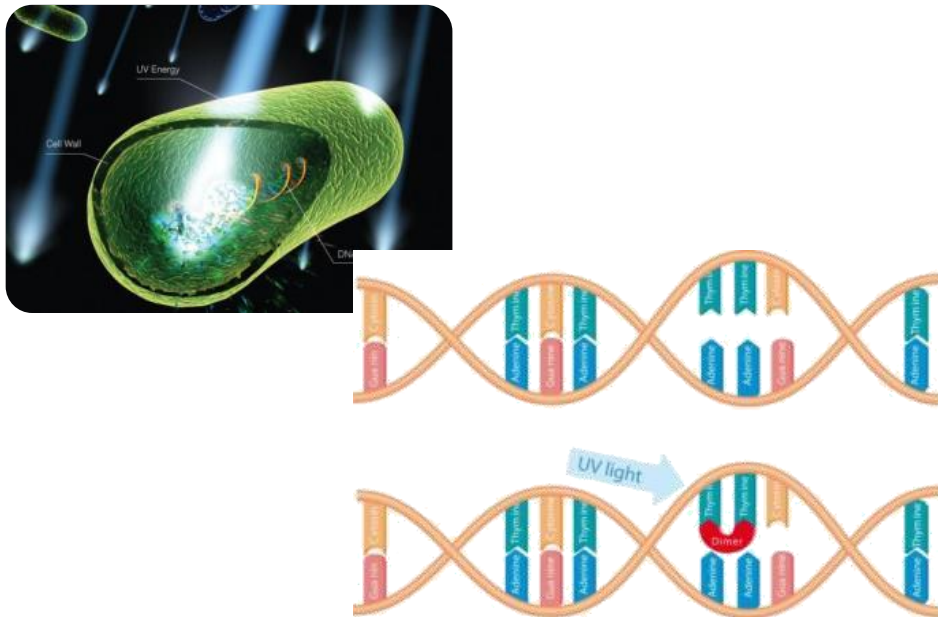


| UV Range   | Wavelengths [nm] | Applications                     |
|------------|------------------|----------------------------------|
| UVA        | 315-400          | Sunburn, Blacklight              |
| UVB        | 280-315          | Sunburn, Germicidal              |
| <b>UVC</b> | <b>200-280</b>   | <b>Germicidal Photochemistry</b> |
| Vacuum UV  | 100-200          | High-energy Applications         |

# What Does UV Do?

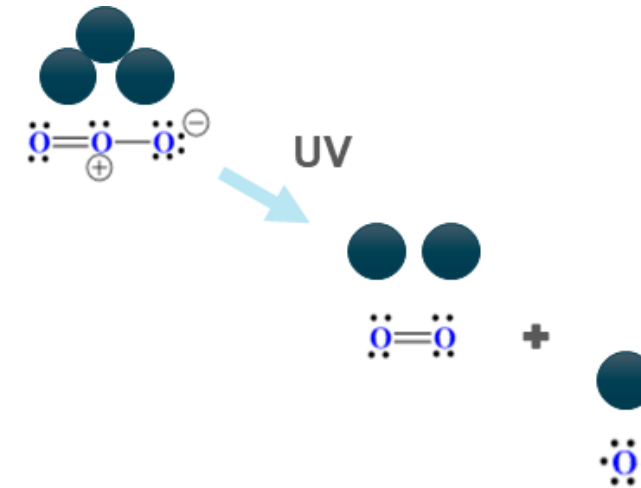
## Disinfection

Photons absorbed by DNA and RNA in microorganisms leads to inactivation (inability to replicate) by altering of thymine base units in the DNA



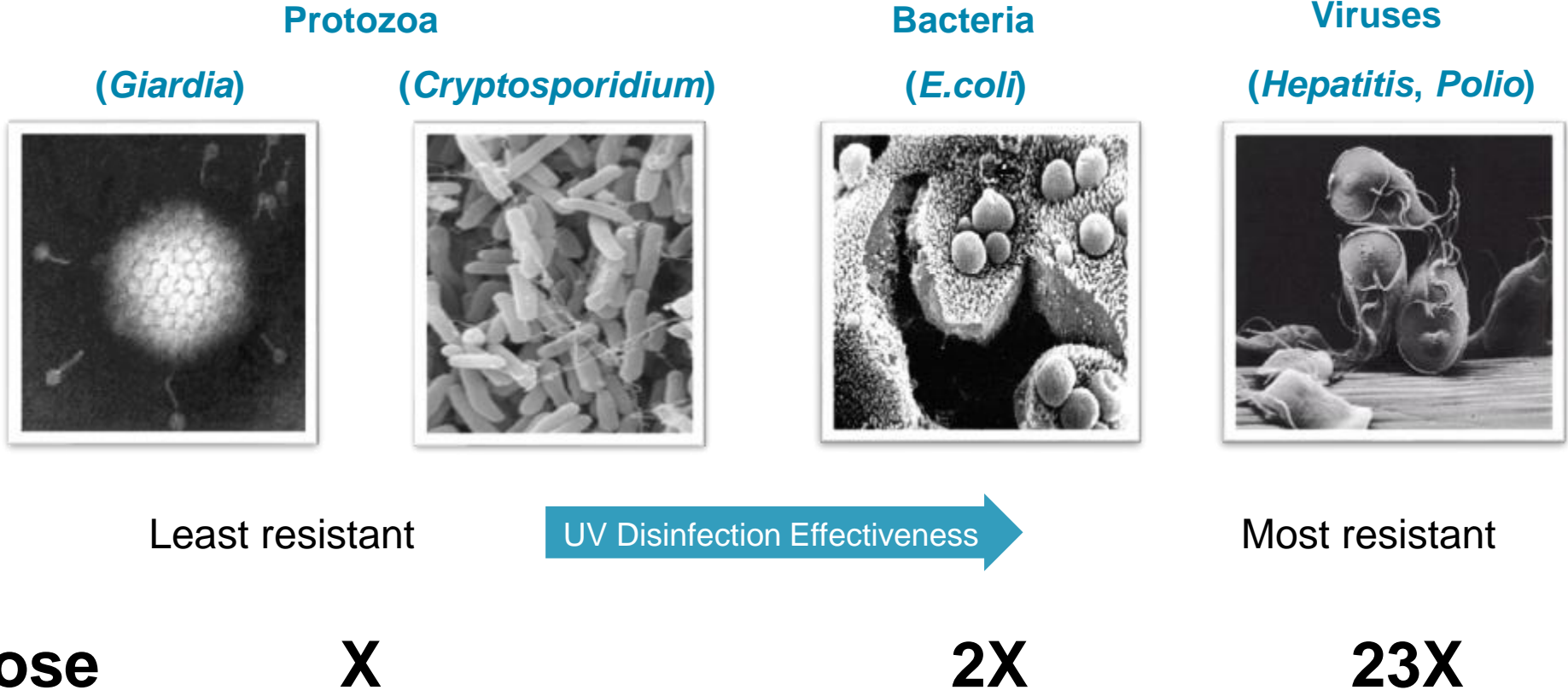
## Photolysis

Photons of UV light absorbed by molecules such as ozone, chloramines or NDMA lead to chemical change, resulting in their destruction





# Disinfection



# UV Lamps

UV101

## **UV Lamps**

UV Design Parameters

UV Systems

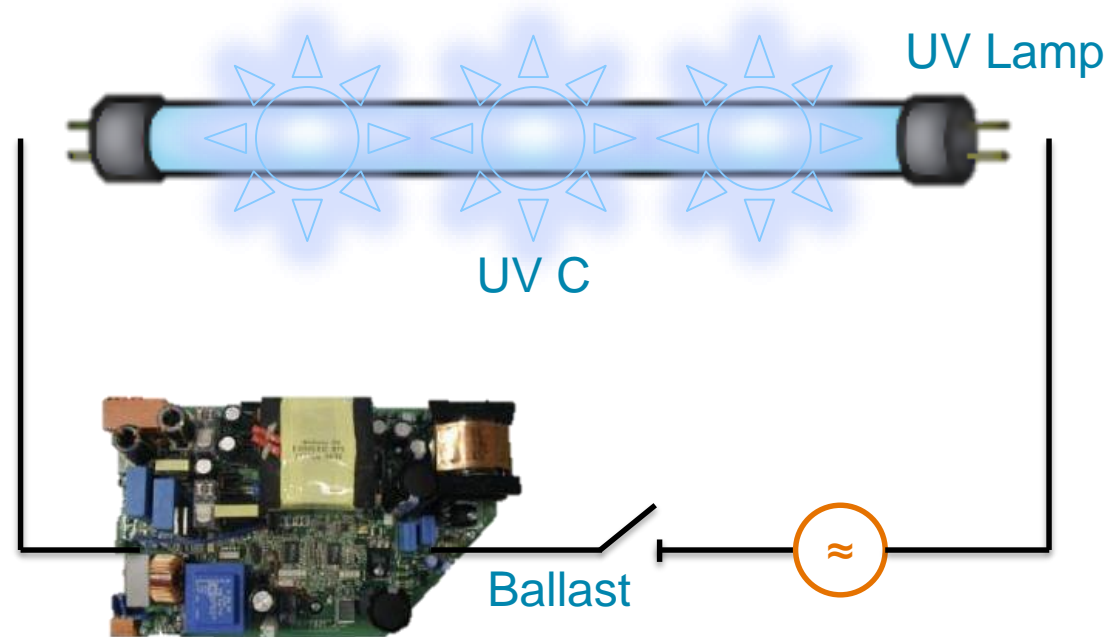
Wastewater

Drinking Water

Installation Snap Shots

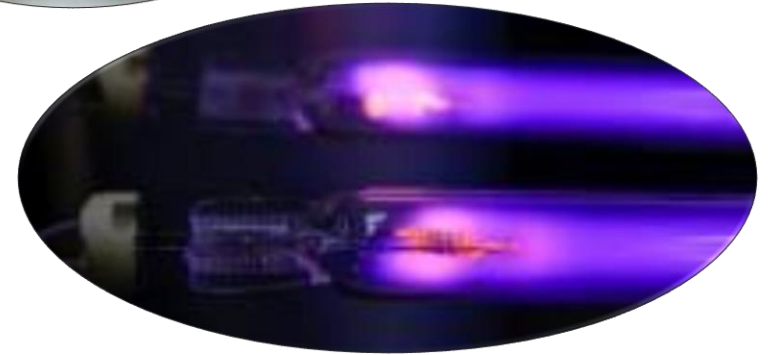
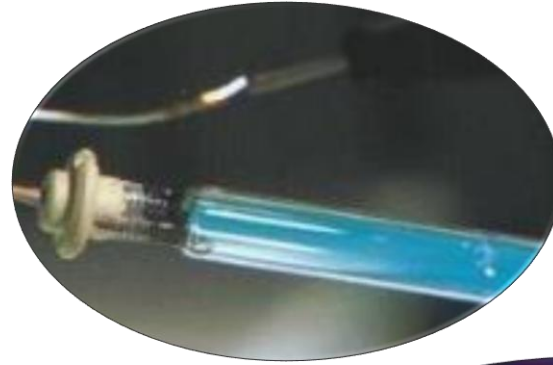
# Generation of UV Light

- Basis: Mercury atoms in gas discharge lamps (like fluorescent bulbs)
  - Electrical field brings mercury into energized but unstable state
  - Release of energy = emission of UVC light



# UV Lamps

- Pressure = internal gas pressure
- It has nothing to do with lamp power
- The difference in gas pressure causes a different spectral output (wavelengths generated)



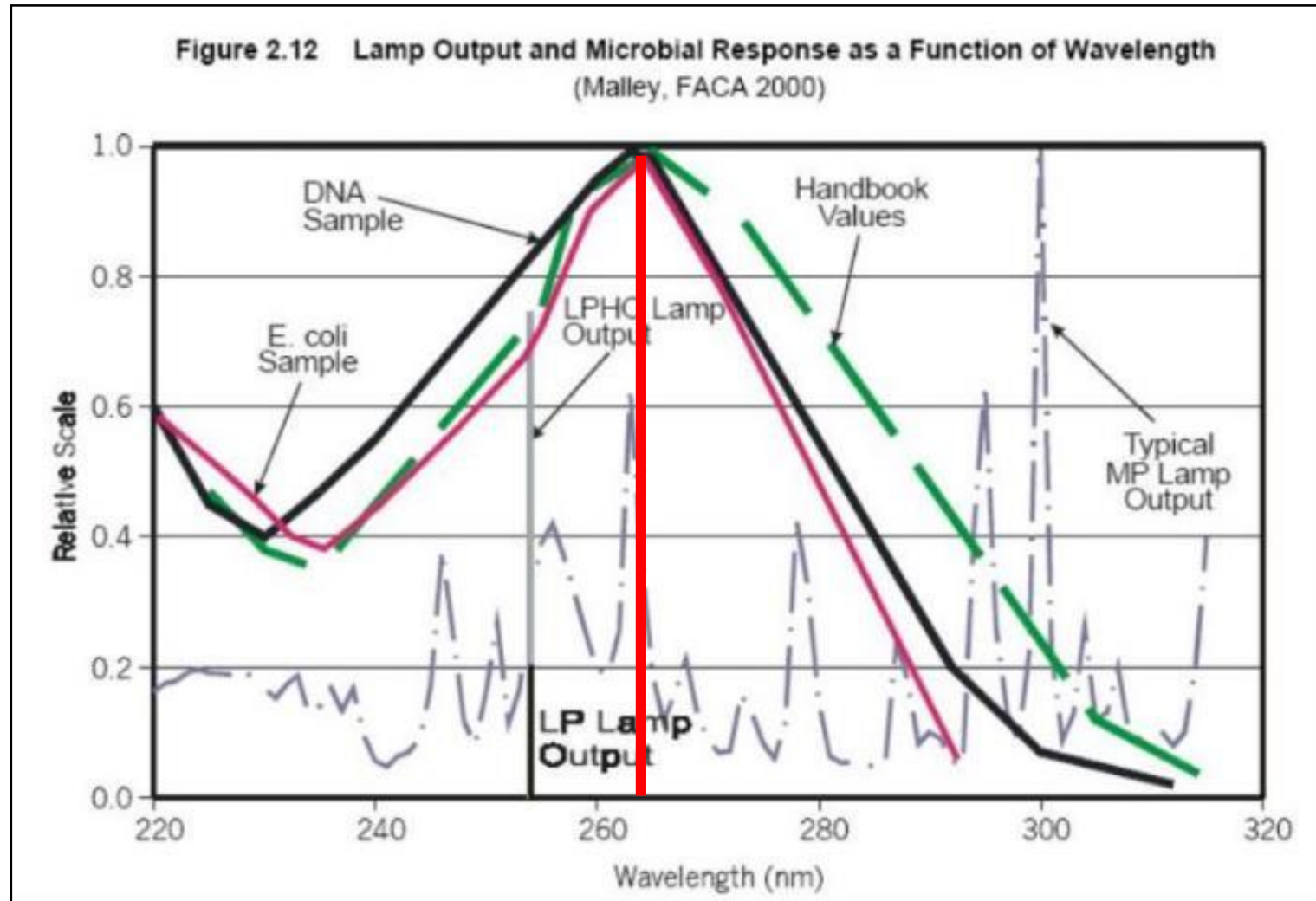
## Low Pressure High Output

- (35%, 35%, 30%) UVC, VIS, IR
- Medium UVC output
- Monochromatic
- Large footprint

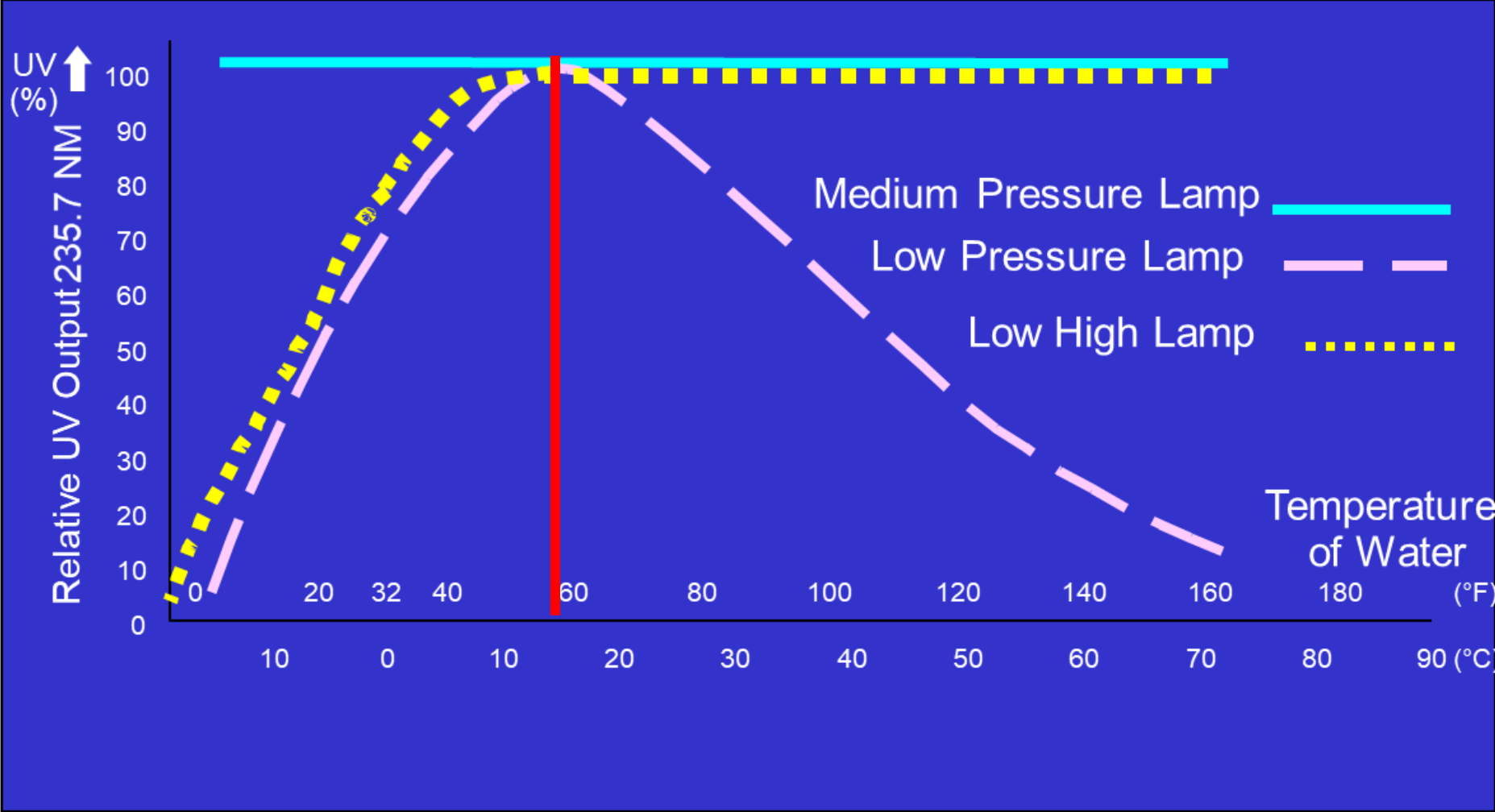
## Medium Pressure

- (15%, 20%, 65%) UVC, VIS, IR
- Very high UVC output
- Polychromatic
- Small footprint

# Microbial Response to UV



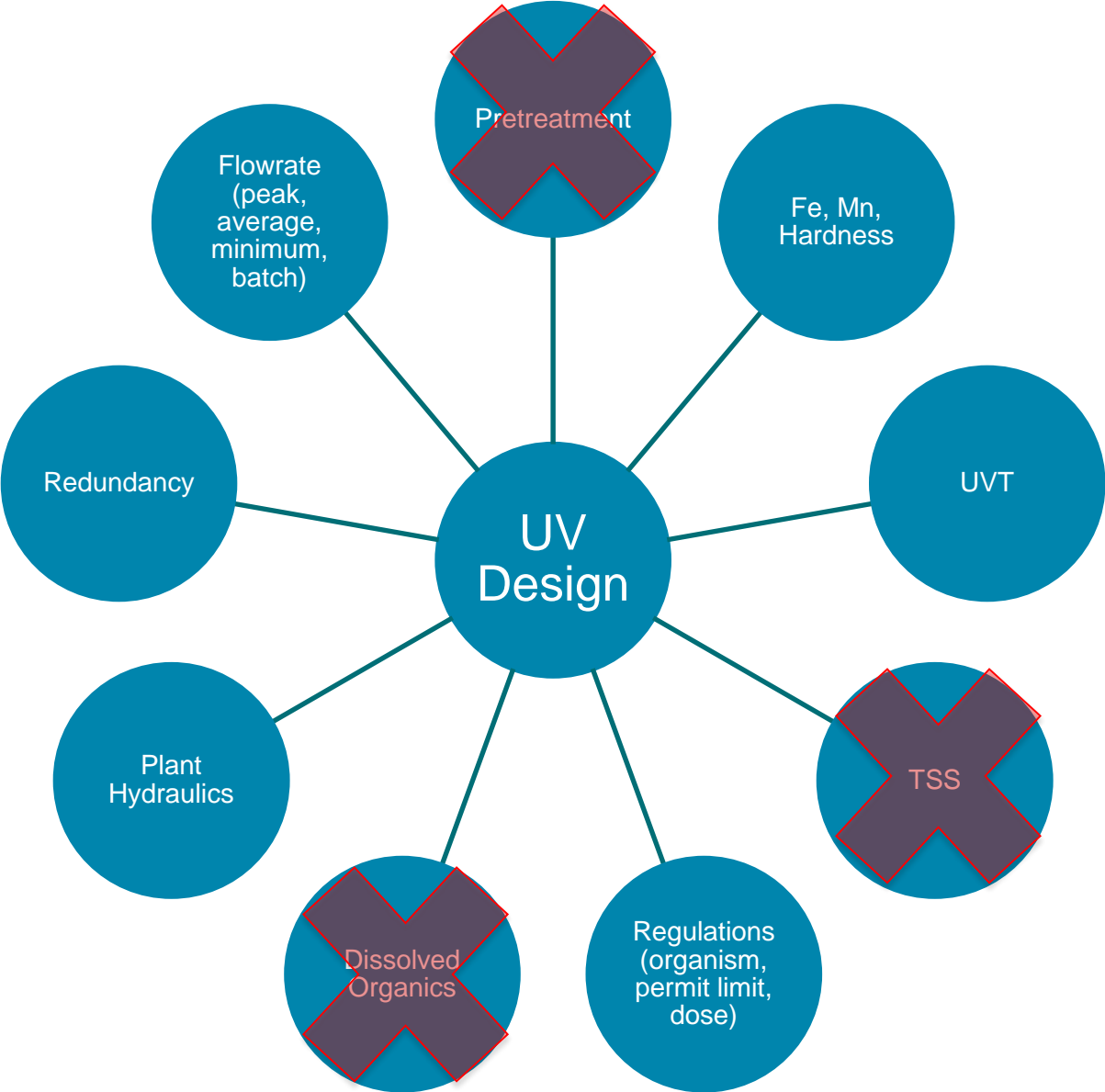
# UV and Water Temperature



# UV Design Parameters

UV101  
UV Lamps  
**UV Design Parameters**  
UV Systems  
Wastewater  
Drinking Water  
Installation Snap Shots

# Required Parameters

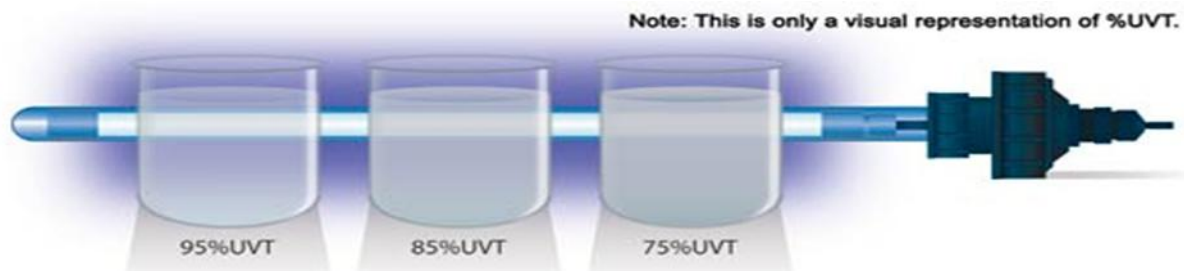




# Transmittance

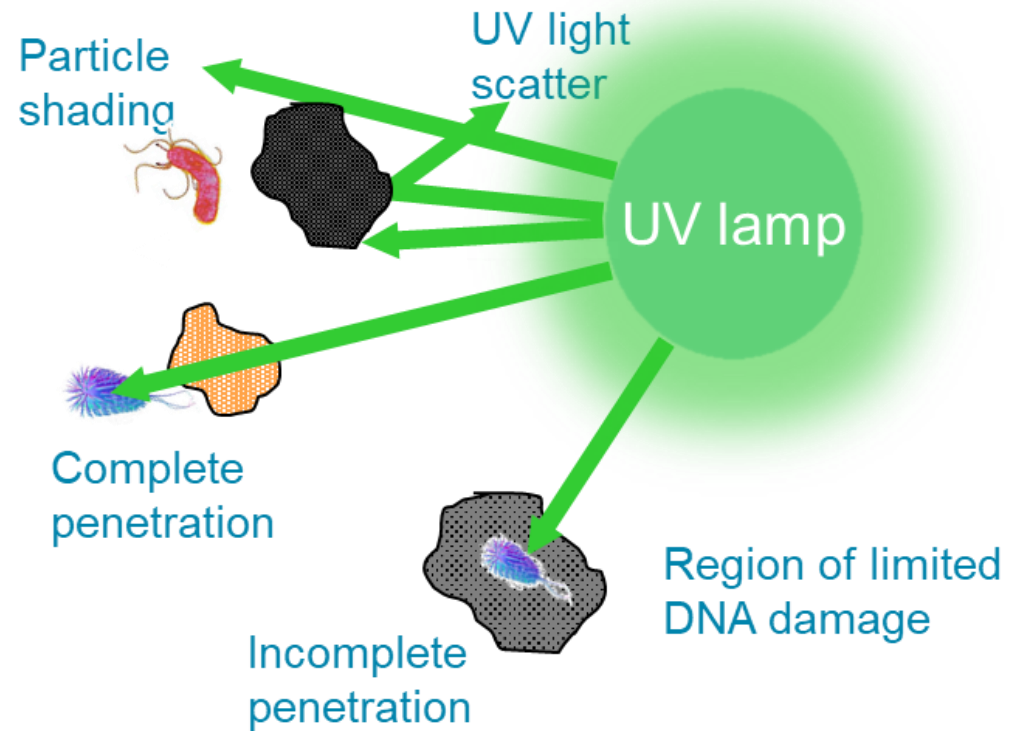
Measurement of the amount of light that penetrates through the water

Tested with spectrophotometer (deuterium lamp) in a quartz cuvette



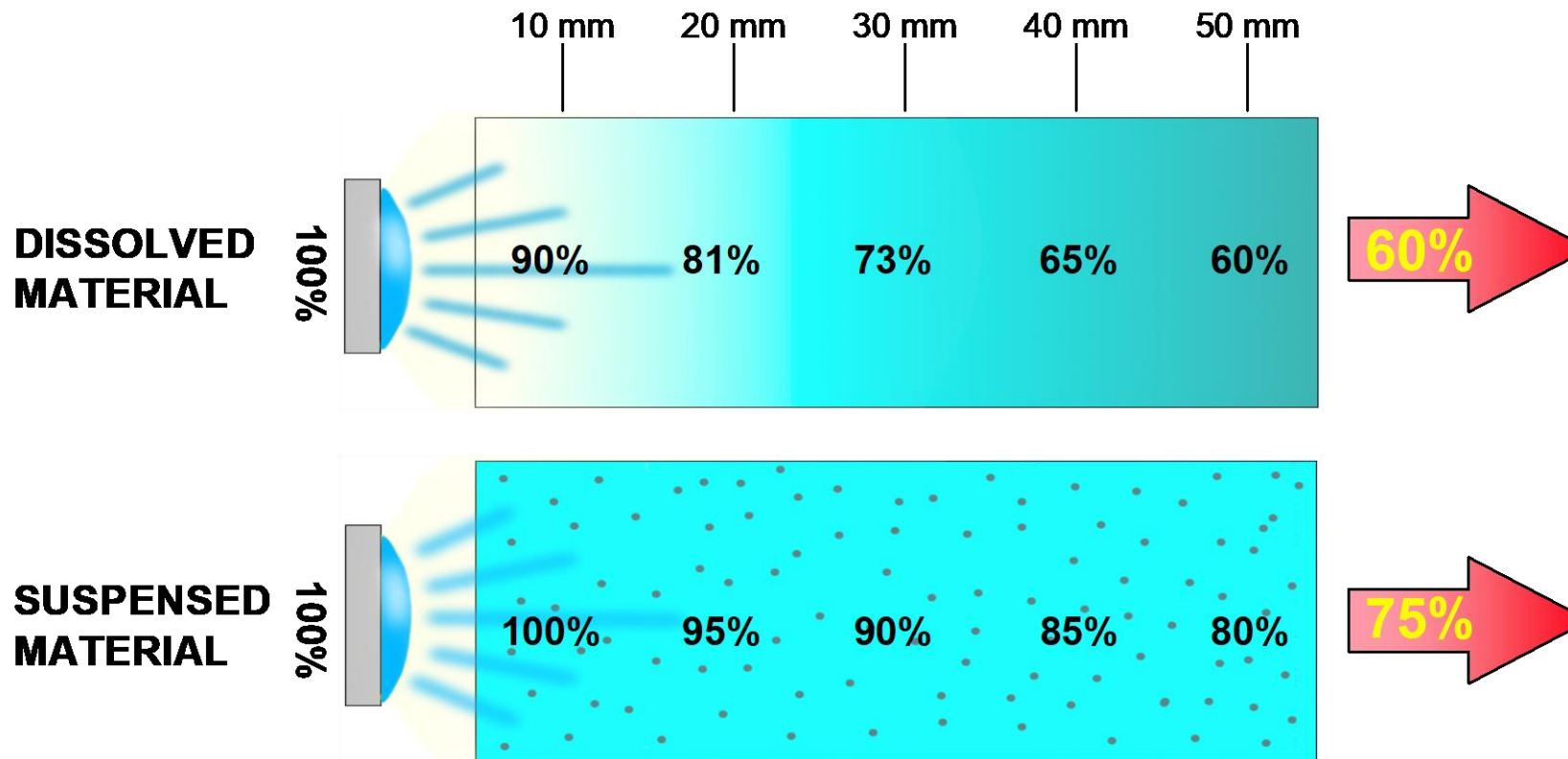
| Water Source            | Transmittance (T10%) |
|-------------------------|----------------------|
| Ultrapure Water         | 100%                 |
| Distilled Water         | 98%                  |
| Drinking Water          | 85-95%               |
| Membrane (WW)           | 70-80%               |
| Secondary Filtered      | 65-70%               |
| Secondary Unfiltered    | 50-65%               |
| Meat Brine, Soft Drinks | 0%                   |

# Total Suspended Solids



The TSS level ultimately determines the possible disinfection level!

# Dissolved Organics



UV “operates” below the visible spectrum, thus effectiveness and performance of UV cannot be assumed based on visual inspection of effluent

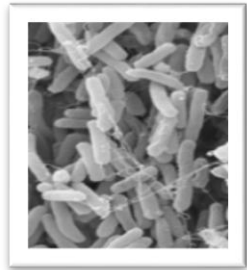
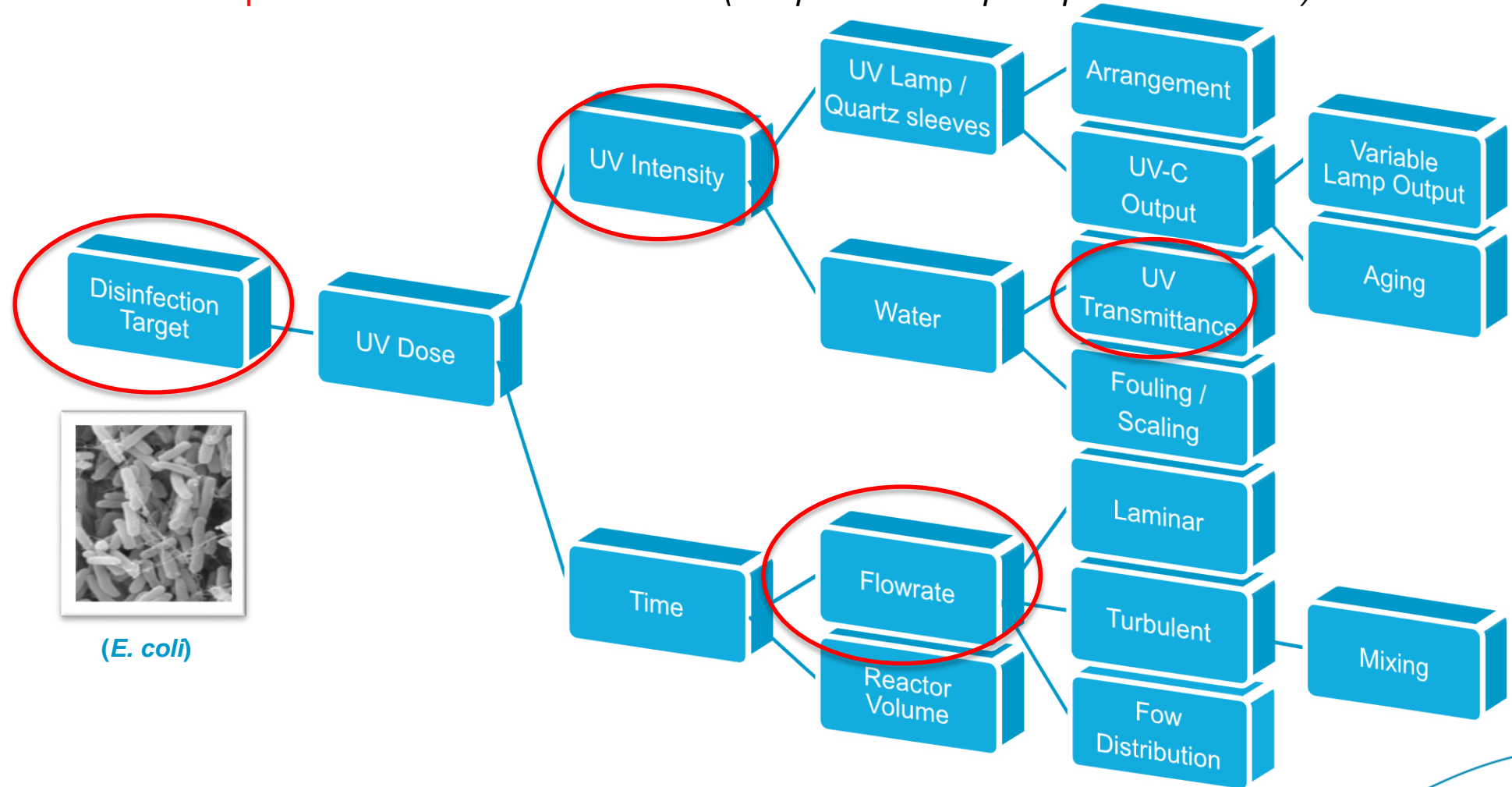
# Iron and Manganese Fouling



Quartz has a negative (-) charge while heavy metals have a positive (+) leading to fouling

# Key Design Parameters that Influences UV Dose

UV dose – UV intensity (I) x Residence time (T) = **strength of radiation used x amount of time exposed** = mW/cm<sup>2</sup> x s = **mJ/cm<sup>2</sup>** (compare with Ct principle with chlorine)



(*E. coli*)

# Hydraulics and Redundancy

## HYDRAULICS

- New Plant
- Retrofit
- Gravity
- Pumped

## REDUNDANCY

- N + 1
- UV per Filter

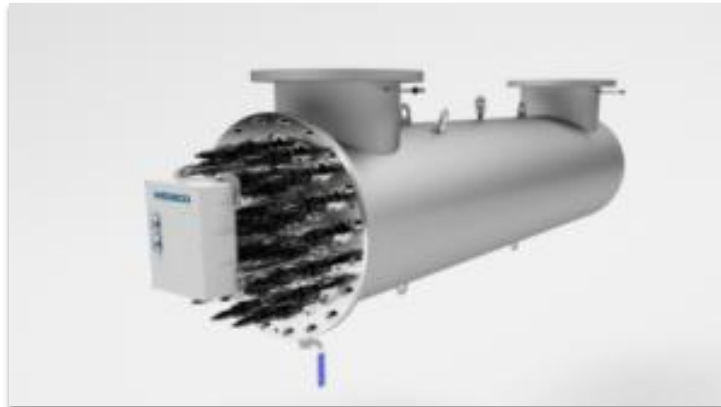
UV101  
UV Lamps  
UV Design Parameters  
**UV Systems**  
Wastewater  
Drinking Water  
Installation Snap Shots

# UV Systems

# Types of UV System

## Closed Vessel Reactors (pressurized or gravity)

- Main applications: drinking water, wastewater, water reuse, aquatics, industrial applications
- Standardized systems
- Installation in pipework
- Isolation valves recommended/required



## Open Channel (gravity)

- Main applications: wastewater, aquaculture
- Modular design
- Installation typically in concrete channels
- Water level control required





# UV System Components



Reactor

Lamp



Quartz sleeve



Sensor



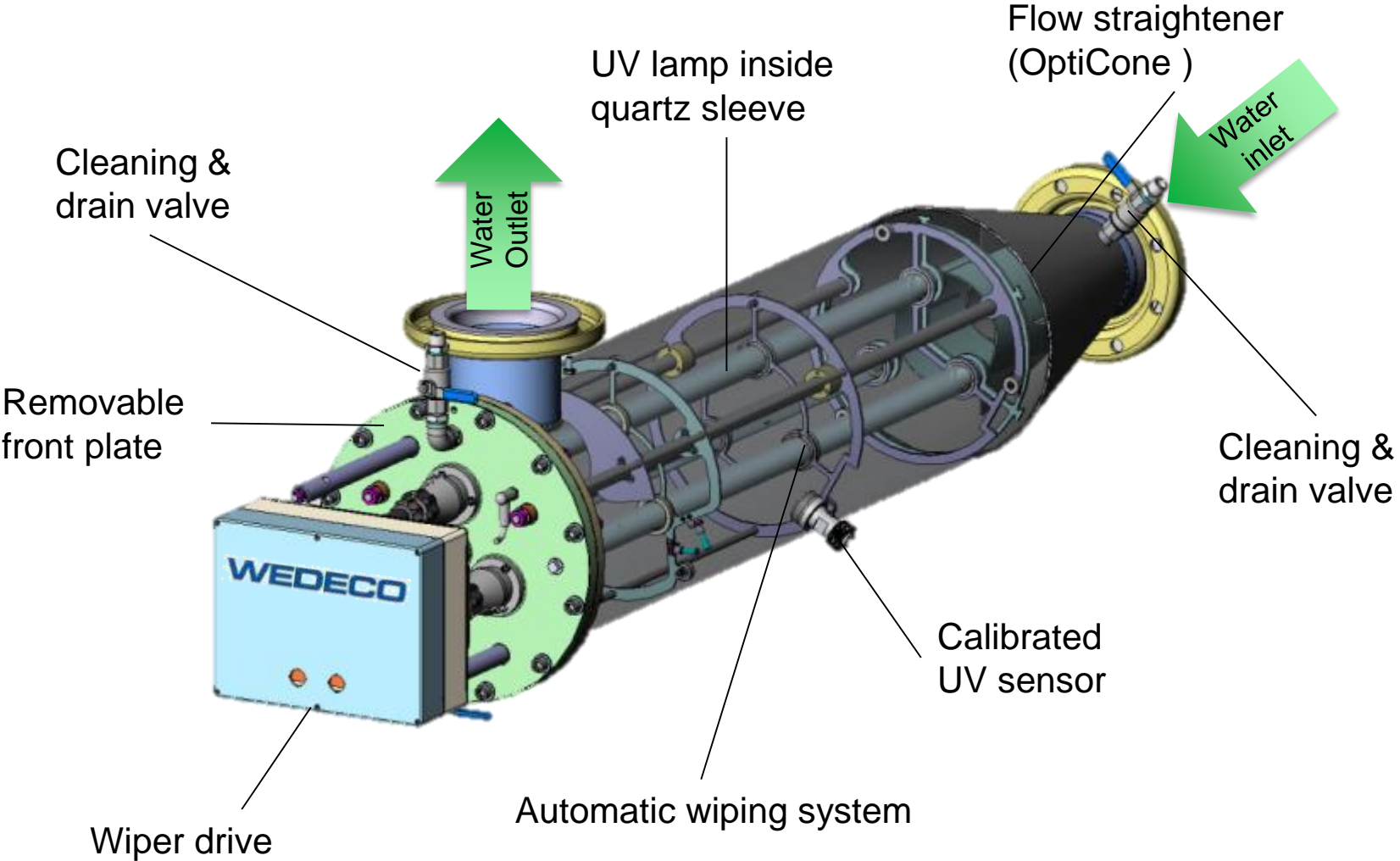
Ballast



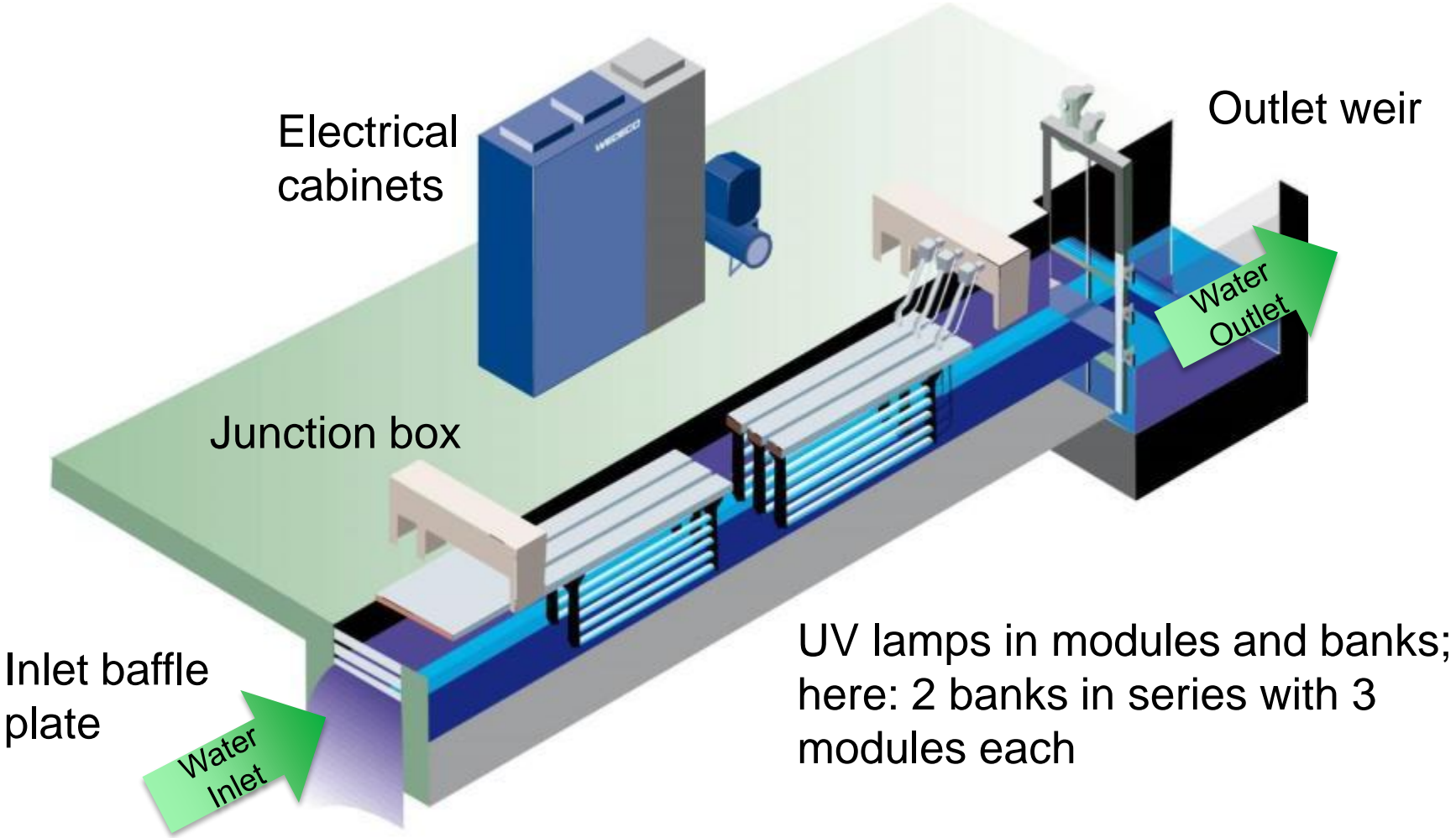
Cabinet & Controller



# Components of Closed Vessel UV Systems



# Components of Open Channel UV Systems



UV101  
UV Lamps  
UV Design Parameters  
UV Systems  
**Wastewater**  
Drinking Water  
Installation Snap Shots

# Wastewater

# Wastewater Applications

- Primary
- Secondary
- Secondary filtered
- Tertiary
- Activated sludge
- Extended aeration
- SBR
- MBR
- Lagoon
- Wetland
- New plants
- Retrofits
- Space constraints
- Head constraints
- Small flows
- Large flows
- Stream discharge
- CSO
- Reuse

# “Traditional” Wastewater

- UV used where receiving water does not permit chlorine discharge
- Can be less expensive than chlorination/dechlorination
- Remote areas where chlorine transport is difficult
- UV dose is typically 20 – 40 mJ/cm<sup>2</sup>
- Typical effluent permit <200 fc/100 ml or <126 e. coli/100 ml
- Largest municipal market application for UV

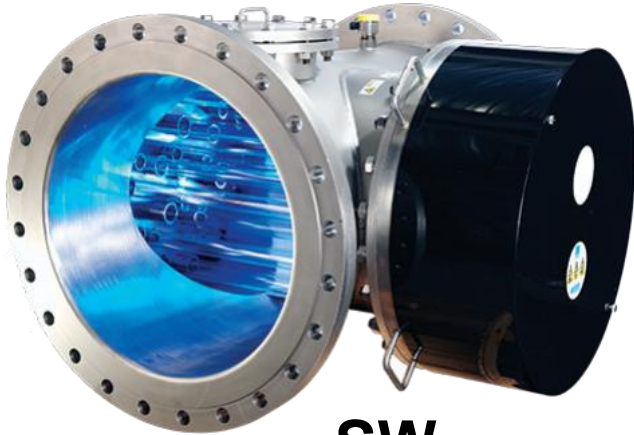


# Combined Sewer Overflows

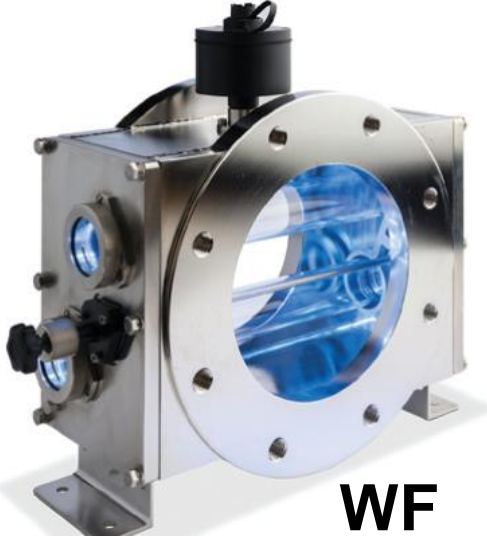
- EPA regulating CSO to prevent watershed contamination
- May only be a few events per year
- Generally rapid filtration followed by UV
- Closed vessel, medium pressure UV: rapid start, small footprint, and reduced lamp count



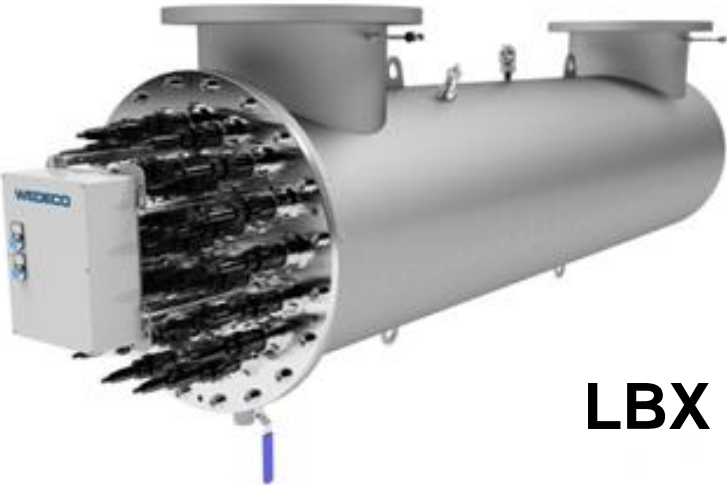
# Equipment – Closed Vessel



**SW**



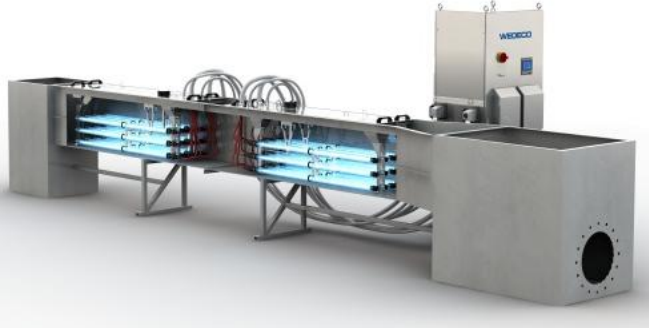
**WF**



**LBX**



# Equipment – Open Channel



**TAK Smart**



**TAK55**



**Duron**



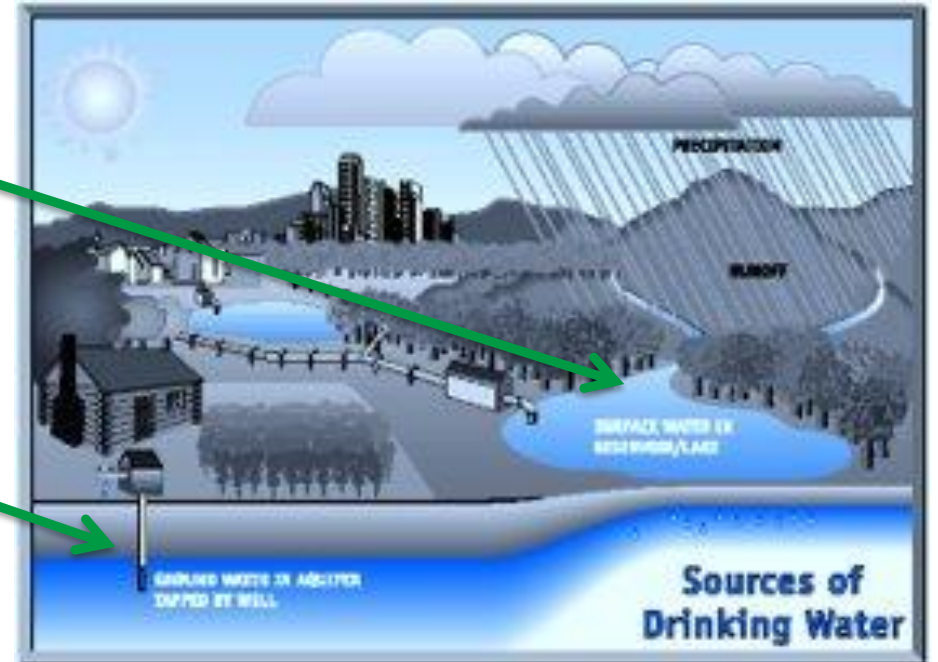
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Installation Snap Shots

# Drinking Water

# Water Supplies for Drinking Water

## Primary Sources:

- **Surface Water** (lakes, rivers, and reservoirs)  
Major risks are microbial, organic (pesticides, wastewater-derived pollutants)
- **Groundwater** (wells)  
Major risks are inorganic (iron, manganese, arsenic), organic (PCE, MTBE)  
Increasing concerns of pathogen exposure from leaking septic systems or degradation of WW collection infrastructure



## Alternative Sources:

Treated Municipal Wastewater, Seawater, Rainwater

# UV Design Guidance Manual



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## ULTRAVIOLET DISINFECTION GUIDANCE MANUAL FOR THE FINAL LONG TERM 2 ENHANCED SURFACE WATER TREATMENT RULE

Office of Water (4601)  
EPA 815-R-06-007  
November 2006



# Equipment Validation

UV for drinking water must be validated by third party

- Carollo Engineers (Portland, OR)
- DVGW (Germany)
- ONORM (Austria)
- Onsite (not recommended alternative)

Equipment is validated under a range of operating conditions

- Flow
- Transmittance
- Lamp power
- Dose (based on information from above)

Full scale unit (scaling of reactors is not permitted)

# LT2ESWTR – Log Inactivation

## Dose Values (mJ/cm<sup>2</sup>)

| <b>Log</b>            | <b>0.5</b> | <b>1.0</b> | <b>1.5</b> | <b>2.0</b> | <b>2.5</b> | <b>3.0</b> | <b>3.5</b> | <b>4.0</b> | <b>4.5</b> | <b>5.0</b> | <b>5.5</b> | <b>6.0</b> |
|-----------------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| <b><i>Crypto</i></b>  | 1.6        | 2.5        | 3.9        | 5.8        | 8.5        | 12         | 15         | 22         | 30         | 45         | 64         | 85         |
| <b><i>Giardia</i></b> | 1.5        | 2.1        | 3.0        | 5.2        | 7.7        | 11         | 15         | 22         | 28         | 42         | 60         | 84         |
| <b><i>Virus</i></b>   | 39         | 58         | 79         | 100        | 121        | 143        | 163        | 186        | 208        | 231        | 253        | 276        |

# LT2ESWTR Bin Classification

## Filtered System

- Results will place in one of four bins based on monitoring results (concentration of crypto)
- Bins 2 – 4 require additional crypto treatment (including UV)

| Crypto Concentration<br>(oocysts/L) | Bin Level |
|-------------------------------------|-----------|
| <0.075                              | 1         |
| 0.075 to 1.0                        | 2         |
| 1.0 to 3.0                          | 3         |
| > 3.0                               | 4         |

## Unfiltered System

- Crypto inactivation requirement either 2 or 3-log reduction
- Two disinfectants are required, one of must be **UV**, O<sub>3</sub>, or ClO<sub>2</sub>

# LT2ESWTR Monitoring

- UV systems must be monitored
- Monitoring must include (plus many others)
  - UV intensity / dose
  - Flowrate
  - Lamp outage
  - Other parameters as required by the regulator
- Calibration and recalibration using a regulator-approved protocol
- Reporting water not treated (off-spec)
- Systems must achieve the required UV dose

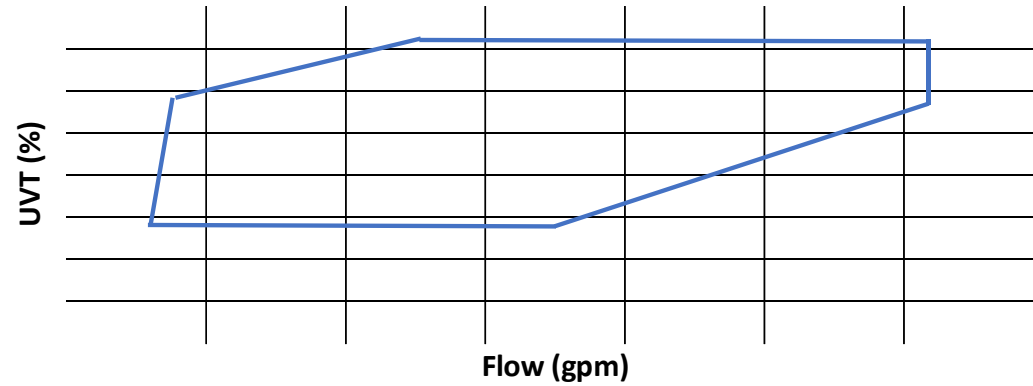
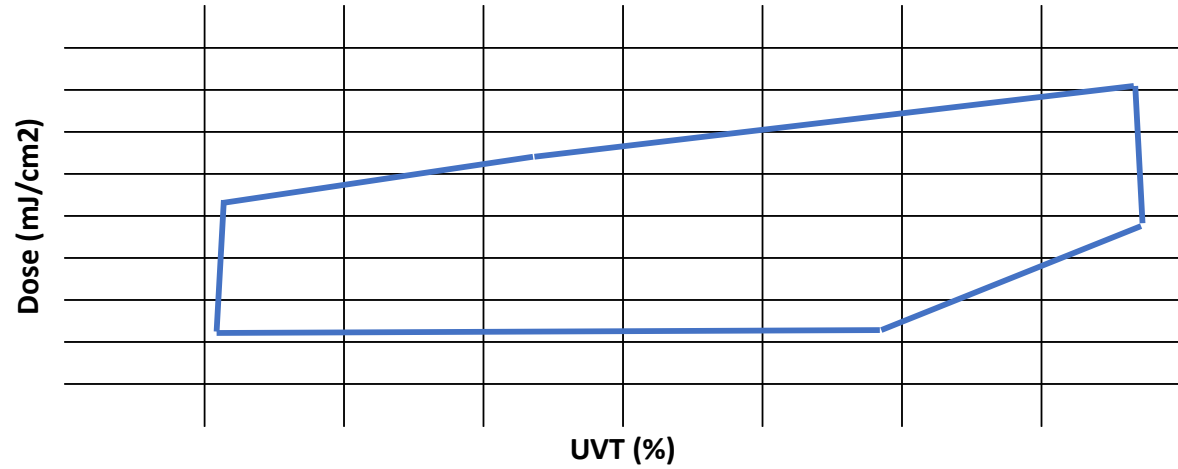


# Validation Document

## EVOQUA WATER TECHNOLOGIES

THIRD-PARTY VALIDATION OF THE WF-230-10 and WF-430-12 UV REACTORS –  
REV A

May 2021



# Installation Options

- Combined Filter



- Individual Filter



# Drinking Water Equipment

**K Series**



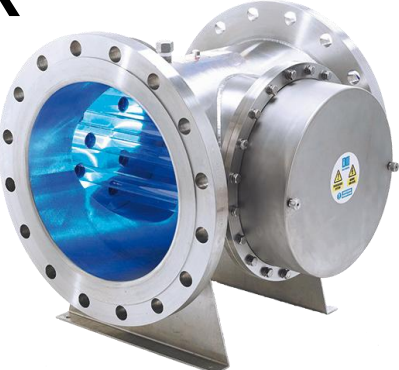
**LBX**



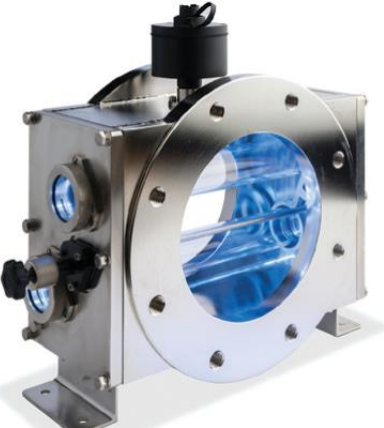
**Spektron**



**SX**



**WF**



# Installation Snap Shots

UV101  
UV Lamps  
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# Illinois WTP

## Design Parameters

- 24 MGD
- 2.5-log inactivation cryptosporidium
- 2.0-log inactivation of giardia
- 70% transmittance

## Installation

- 8 x SX-635-16
- Retrofit into existing pipe gallery
- UV per filter



# Indiana WWTP

## Design Parameters

- 3.65 MGD
- 2.4-log inactivation of e. coli
- 35 mJ/cm<sup>2</sup>
- 65% transmittance
- 10 mg/l TSS

## Installation

- 2 x SW-835-14
- Retrofit into sand filter pipework in basement



# Indiana WWTP

## Design Parameters

- 12.0 MGD
- 2.5-log inactivation of e. coli
- 65% transmittance
- 15 mg/l TSS

## Installation

- 2 x SW-1250-20
- Retrofit, replaced chlorine gas
- Dual treatment: stnd WW and CSO during events



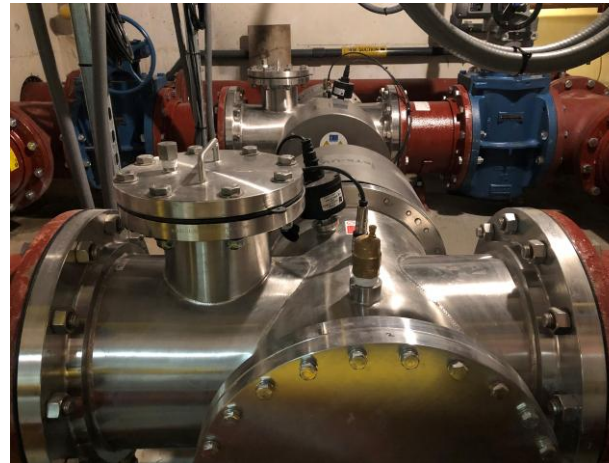
# Wisconsin WWTP

## Design Parameters

- 1.9 MGD
- 2.3-log inactivation of fecal coliform
- 65% transmittance
- 30 mg/l TSS

## Installation

- 2 x SW-635-12
- Limited space and head available
- Space to provide bypass line for non disinfection season

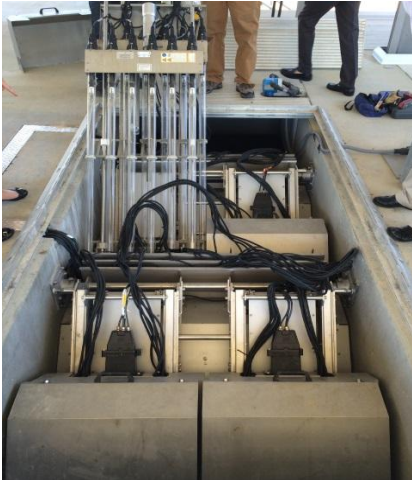




# U.S. Installations



Indiana WWTP



South Carolina WWTP



Illinois WWTP



Texas WWTP



Ohio WWTP

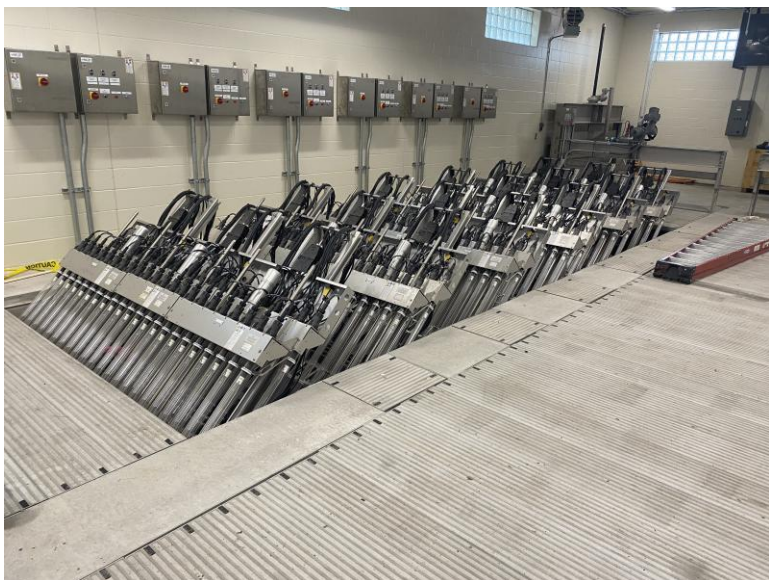


New York WWTP

# Iowa WWTP



- Model** : Duron6 44i3-6x2
- Layout** : 2 channels, 6 banks per channel
- UVT** : 55 - 65% (variable UVT range)
- Flow Rate** : 55 MGD
- Installation** : 2022
- Application** : Disinfection of combined secondary and tertiary effluent



# Summary

- UV has a long history of treating WW and DW
- Two main types of lamps used in today's municipal industry
- Proper design parameters are required to accurately size UV systems
- USEPA UVDGM and LT2ESWTR most often referenced for DW and UV

Thank You!!!

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